

shy Nov 25

EPA s/o 106418

1 unit
unit
unit

Work Order ID 76336

76336

November-09-11 8:37:39 AM

Page 1

Item ID: D350-636-217

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH, Deluxe

Start Date: 09/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 14/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: M.C.J

Date: 11/11/09

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	I								

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-217 CHG002

Sulu/25

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-017 as per IIN-D350-636

10 11/11/22

PJO

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

Sulu/25

Work Order ID 76336***76336***

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November-09-11 8:37:39 AM

Item ID: D350-636-217

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH, Deluxe

Start Date: 09/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 14/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

0.00

150

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-217

Location:

PPP rev:

160

QC21- Final Inspection - Work Order Release

0.00

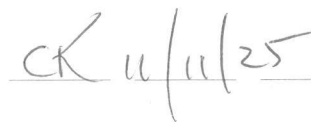
160

QC

Memo

0.00

Quality Control



Picklist Print

November-09-11 8:37:44 AM

Page 1

Work Order ID: 76336

76336

Parent Item: D350-636-217

D350-636-217

Parent Item Name: Skidtube LH, Deluxe

Start Date: 09/11/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-636-017

Manufactured

No

110

Each

0.0000

1

1

D350-636-017

Skidtube w/ Training Wearplates, LH

**

1376334 (x1) ul 11/11/25

D350-636-101

Manufactured

No

110

Each

14.0000

1

1

D350-636-101

Toe Step, LH/RH

**

ul 11/11/25

Location

Loc Qty

Loc Code

FG120

14

67316

1

68368

1

71606

12

D350-636-105A

Manufactured

No

110

Each

7.0000

1

1

D350-636-105A

Wedge Installation

**

ul 11/11/25

Location

Loc Qty

Loc Code

FG120

7

67317

4

71604

3

D350-636-109

Manufactured

No

110

Each

3.0000

1

1

D350-636-109

Tow Ring Installation

**

ul 11/11/25

Location

Loc Qty

Loc Code

FG120

3

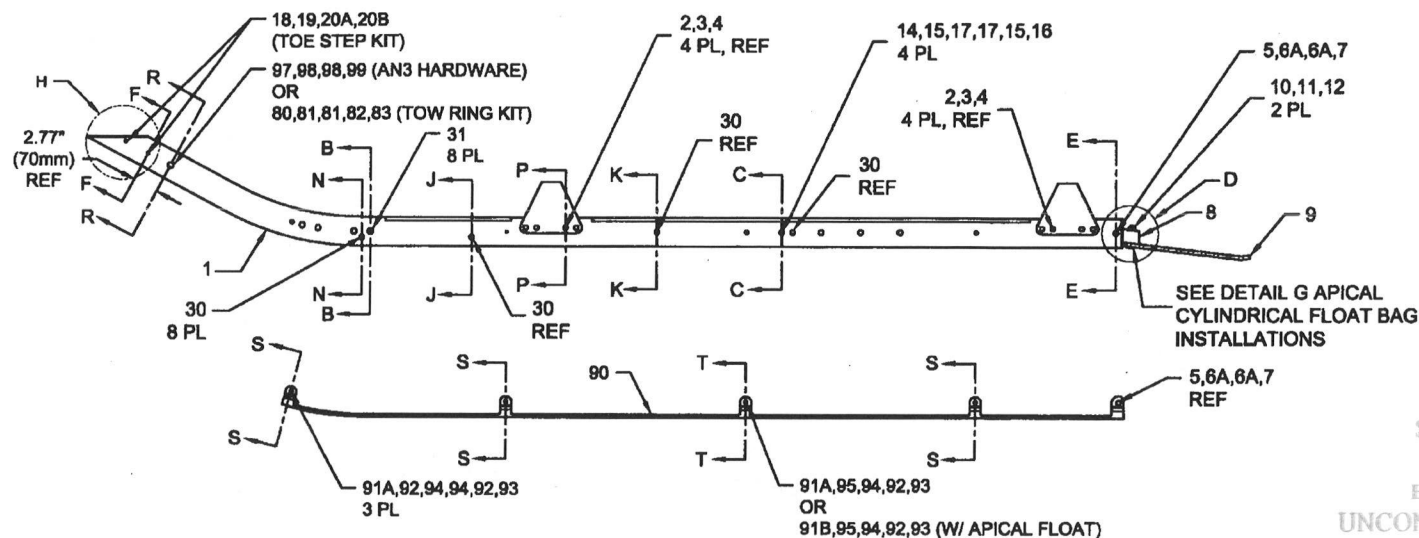
74102

3

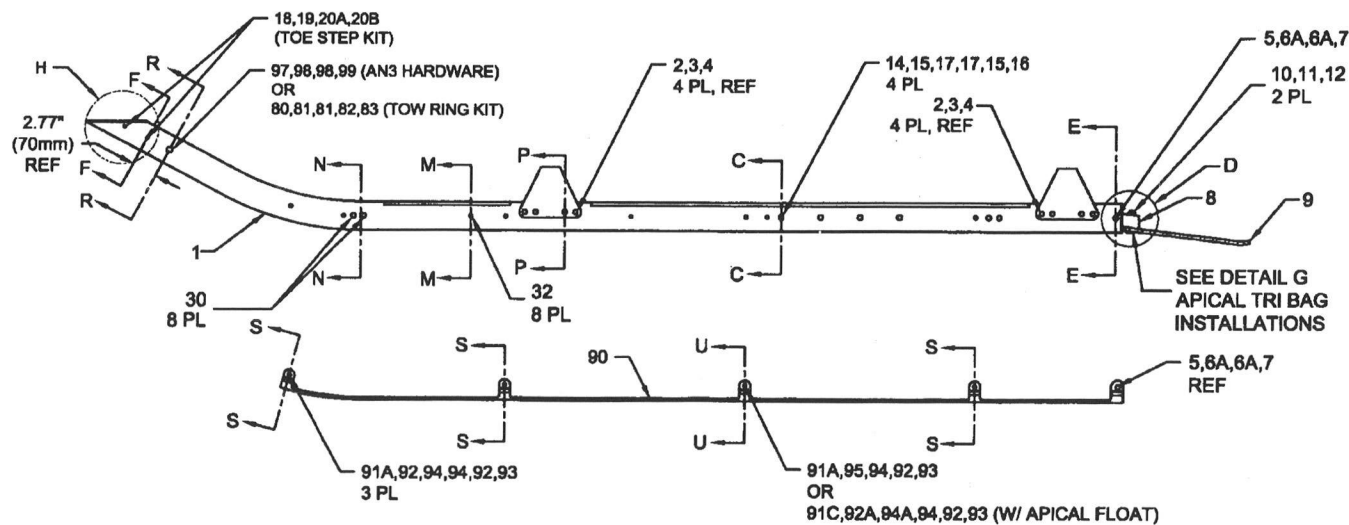
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WITHOUT NOTICE
WORK ORDER
NO. 76336
M.C.J.
11/11/09

IIN-D350-636
Page 13 of 31



D350-636-015/-016/-215/-216
(Aerazur/Apical Cylindrical)



D350-636-017/-018/-217/-218
(Aircruiser/Apical Tri-bag)

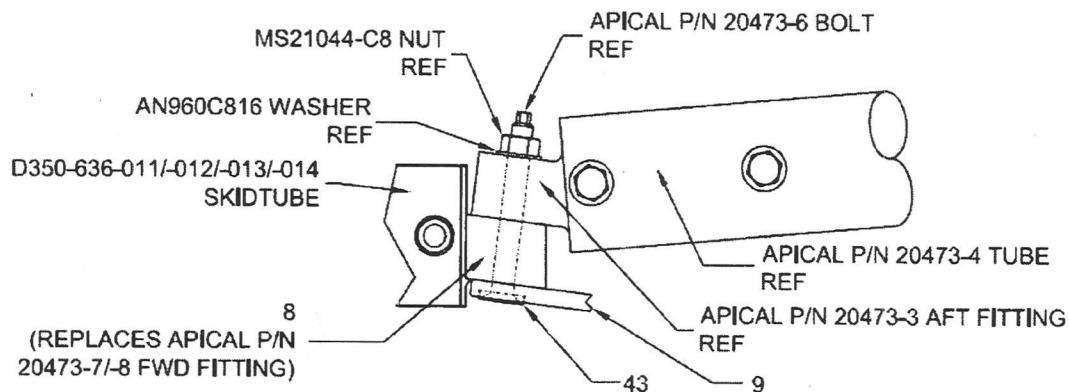
Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY

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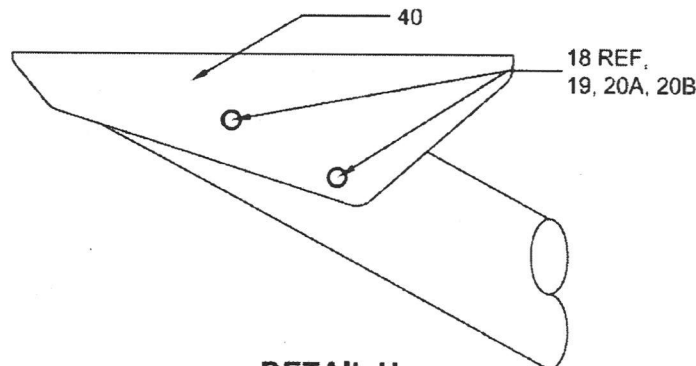
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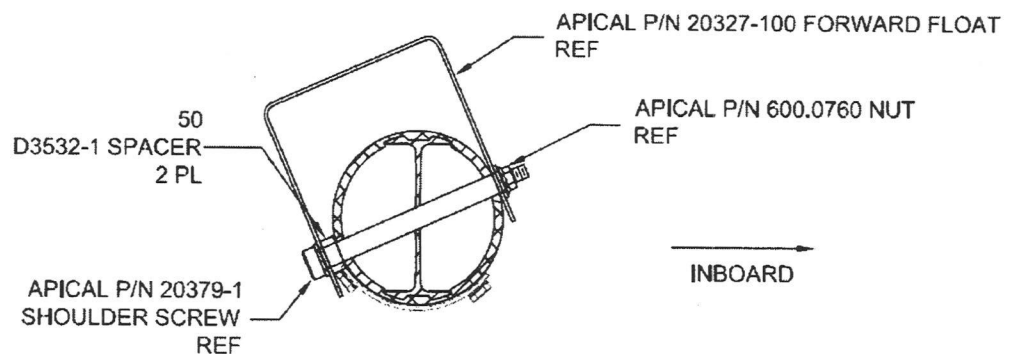
Date: 10.10.25



DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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76336

